

## Sets

*Sets*



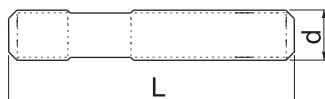
Referenz-Nr. Order No.				DIN 6379 d x L
1990-1012	M10x12	265x255	6.44	M10x80-100-160-200
1990-1214	M12x14	305x255	8.72	M12x80-100-160-200
1990-1416	M14x16	435-255	12.98	M14x80-100-160-200
1990-1618	M16x18	435-255	16.30	M16x80-100-160-200
1990-1820	M18x20	495x255	17.82	M18x80-100-160-200
1990-2022	M20x22	540x255	23.10	M20x100-125-160-200


**1990**

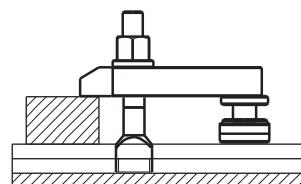
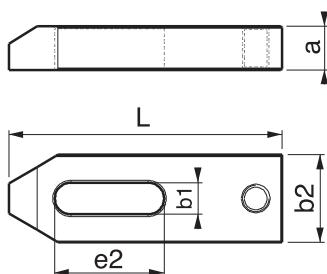
- Dies ist ein aus Stahl hergestellte Spannlemente-Satz, um das Werkstück oder die Vorrichtungen schnell und sicher auf dem Tisch zu spannen.

**1990**

- This is the coupling set produced from steel product in order to couple the work piece or apparatuses on the table in a rapid and safe way.

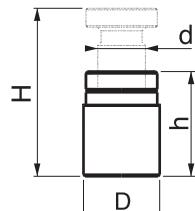


Nr.	L	b1		a	e2	b2
1330	80	11	M10	15	30	30
1330	100	14.5	M12-M14	20	40	40
1330	125	14.5	M12-M14	20	40	40
1330	125	18.5	M16-M18	25	45	50
1330	160	18.5	M16-M18	25	65	50
1330	160	22.5	M20-M22	30	60	60
1330	200	22.5	M20-M22	30	80	60



12	M10	M10	M10	M10	M10	Nr. 1950
14	M12	M12	M12	M12	M12	12-14
16	M14	M14	M14	M14	M14	16-18
18	M16	M16	M16	M16	M16	18
20	M18	M18	M18	M18	M18	20
22	M20	M20	M20	M20	M20	22

Nr.	h	H	d	D
1510	23	30	M16	34
1510	40	60	M16	34
1510	70	100	Tr 30x4	50
1510	100	140	Tr 30x4	50


**Set-Inhalt**

- 6 St T-Backen DIN 508 (M20x22 4 St)
- 16 St Bolzen DIN 6379
- 6 St Mutter DIN 6330B
- 4 St Mutter mit Scheibe DIN 6331
- 2 St Verlängerungsmutter Nr. 1830
- 4 St Scheibe DIN 6340
- 4 St. Backen Nr. 1330
- 8 St. Höhen-Richtschraubstock Nr. 1510
- 1 St. Nutenräumer 1950
- 1 St. Stahlset lackiert
- Hinweis : 1990-2022= 6kt-Mutter und Scheibe = 4 St
- 1990-1012 und 1990-1214= 6 St. Höhen-Richtschraubstock 1510

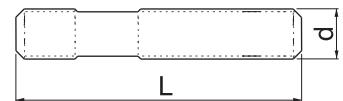
**Product: 52 piece set**

- 6 pieces of DIN 508 T-Nut (M20x22 4 piece)
- 16 pieces of DIN 6379 Stud
- 6 pieces of DIN 6330B Supported Nut
- 4 pieces of DIN 6331 Nut with Washer
- 2 pieces of No. 1830 Extension Nut
- 4 pieces of DIN 6340 Thick Washer
- 4 pieces of No. 1330 Clamp with Support Hole
- 8 pieces of No. 1510 Screw Thread Lifter Support
- 1 piece of No. 1950 T-Slot Scraper
- 1 piece of Steel Set with Statical Paint
- Note: 1990-2022= Hexagon nut and washer = 4 pcs
- 1990-1012 and 1990-1214= 1510 support 6 pcs

Referenz-Nr. Order No.				DIN 6379
2010-1012	M10x12	330x255	7.27	M10x80-100-160-200
2010-1214	M12x14	380x255	9.26	M12x80-100-160-200
2010-1416	M14x16	435x255	12.29	M14x80-100-160-200
2010-1618	M16x18	435x255	15.62	M16x80-100-160-200
2010-1820	M18x20	495x255	18.00	M18x80-100-160-200

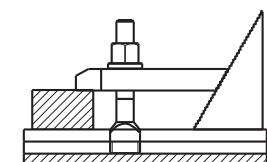
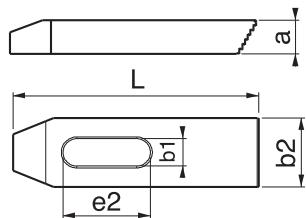

**2010**

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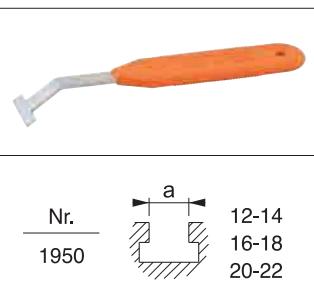

**2010**

- This is the coupling set produced from steel product in order to couple the work piece or apparatuses on the table in a rapid and safe way.

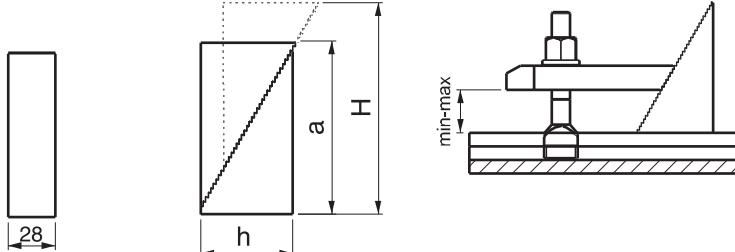
Nr.	L	b1		a	e2	b2
1290	80 100	11	M10	15	30 45	30
1290	100 125	14.5	M12-M14	20	45 55	40
1290	125 160	185	M16-M18	25	65 65	50



DIN 508	DIN 6330 B	Nr 1830	DIN 6331	DIN 6340	Nr. 1950



Nr.	h-H	a	min-max
1310	37-85	57	0-40
1310	48-112	73	0-60
1310	58-139	90	0-75
1310	66-165	108	0-90


**Set-Inhalt**

- 6 St T-Backen DIN 508 (M20x22 4 St)
- 16 St Bolzen DIN 6379
- 6 St Mutter DIN 6330B
- 4 St Mutter mit Scheibe DIN 6331
- 2 St Verlängerungsmutter Nr. 1830
- 4 St Scheibe DIN 6340
- 4 St Spanneisen mit Treppenzähnen Nr. 1290
- 8 St Spannunterlagen mit Treppenzähnen Nr. 1310
- 1 St Nutenräumer 1950
- 1 St Stahlset lackiert

**Product: 52 piece set**

- 6 pieces of DIN 508 T-Nut (M20x22 4 piece)
- 16 pieces of DIN 6379 Stud
- 6 pieces of DIN 6330B Supported Nut
- 4 pieces of DIN 6331 Nut with Washer
- 2 pieces of No. 1830 Extension Nut
- 4 pieces of DIN 6340 Thick Washer
- 4 pieces of No. 1290 Serrated Clamp
- 8 pieces of No. 1310 Clamp with Support Hole
- 1 piece of No. 1950 T-Slot Scraper
- 1 piece of Steel Set with Statical Paint

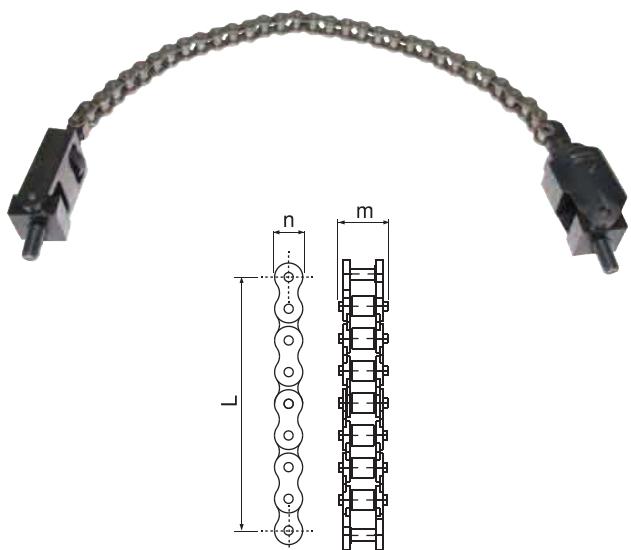
Referenz-Nr. Order No.		a	Sikma kuvalti Clamping force kgf	L	m	n	
2020-120125	M12	14-16-18	1500	125	20	15	1414
2020-120250	M12		1500	250	20	15	1528
2020-120500	M12		1500	500	20	15	1755
2020-121000	M12		1500	1000	20	15	2210
2020-160125	M16	18-20-22-24	4000	125	33	21	3495
2020-160250	M16		4000	250	33	21	3810
2020-160500	M16		4000	500	33	21	4480
2020-161000	M16		4000	1000	33	21	5820

**2020**

- konstruiert für zylindrische und ovale Werkstücke
- Gehärtet
- Schwarz beschichtet

**2020**

- It is designed for clamping of cylinder and oval workpieces.
- Hardened
- Black coated



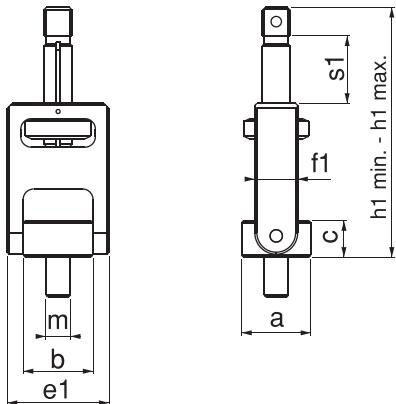
Referenz-Nr. Order No.		a	b	c	e1	f1	h1 min.	h1 max.		s1	Sikma kuvalti Clamping force kgf	
2020-12125	14-16-18	36	36	18	49	21	95	125	M12	35	1500	580
2020-16162	18-20-22-24	37	44	25	64	29	117	162	M16	45	4000	1275

**2020**

- Gehärtet
- Schwarz beschichtet

**2020**

- Hardened
- Black coated



## Verstelleinheit

Setting Unit



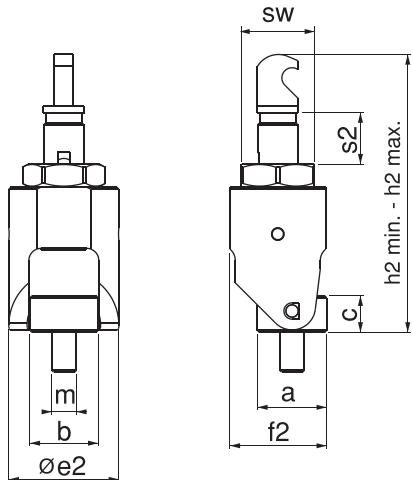
Referenz-Nr. Order No.		a	b	c	e2	f2	h2 min.	h2 max.		s2	SW		Spannkraft clamping force kgf	
2020-12127	14-16-18	36	36	18	54	49	111	127	16	36	M12	1500	945	
2020-16170	18-20-22-24	37	44	25	70	62	140	170	30	46	M16	4000	1890	

**2020**

- Gehärtet
- Schwarz beschichtet

**2020**

- Hardened
- Black coated



## Hakeneinheit

Hook Unit

