

Referenz-Nr. Order No.	d	h (±0.01)	d1 (g6)	h1	M	h2	dp	p (±0.02)	w	h3	M1	Drehmoment Allowable Screw Torque (N - m)	(kg)
1486-CP125.06501	65	25	28	12	M6	27	42	22	8	12	M8x1.25	15	0.8
1486-CP125.09001	90	30	42	14	M8	30	60	30	8	14	M10x1.5	25	1.7
1486-CP125.12001	120	35	55	18	M10	33	80	43	10	16	M10x1.5	40	3.5
1486-CP125.16001	160	40	63	24	M12	36	110	60	10	18	M12x1.75	40	7.1

geeignete Spannbacken / Proper Jaws					
äußere Formen spannen / For External Form Holding			innere Formen spannen / For Internal Form Holding		
Referenz-Nr. Order No.	Spannkraft Clamping Force Kgf	Klemmmoment Clamping Torque	Referenz-Nr. Order No.	Spannkraft Clamping Force Kgf	Klemmmoment Clamping Torque
1486-CP126.06501	4.5	Ø 0.3	1486-CP127.06501	4.5	Ø 0.3
1486-CP126.09001	7		1486-CP127.09001	7	
1486-CP126.12001	10		1486-CP127.12001	10	
1486-CP126.16001	12		1486-CP127.16001	10	

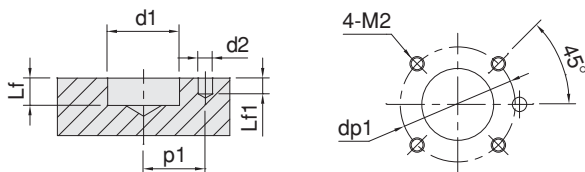
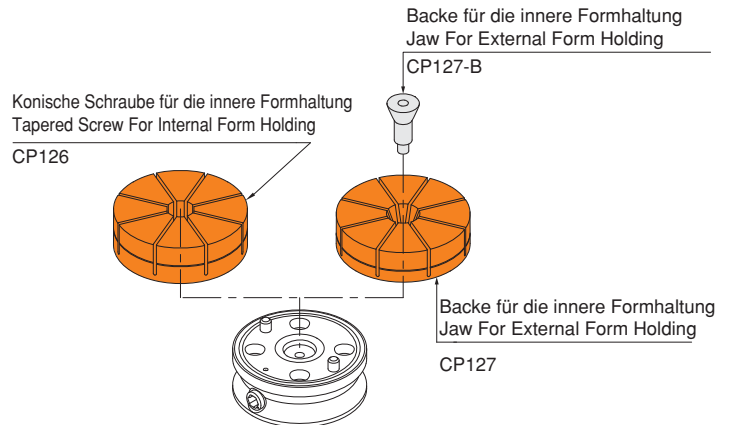
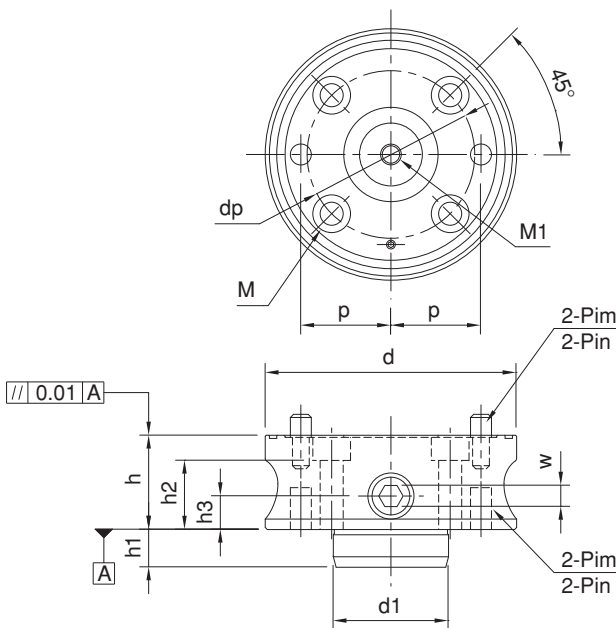


- 1486**
- Nickelbeschichtung
 - Werkstück Wiederholgenauigkeit ±0.03
 - Weiche Backe Wiederholgenauigkeit ±0.03

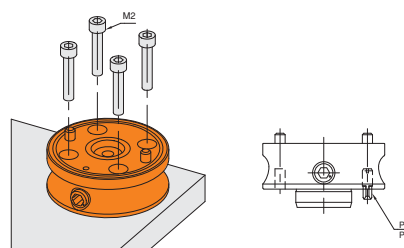
- 1486**
- Nickel Coating
 - Part locating repeatability: ±0.03
 - Jaw locating repeatability: ±0.03

Hinweis die Backen muss separat bestellt werden.

Note Jaws must be ordered separately.



Referenz-Nr. Order No.	d1 (H7)	Lf	d2 (G7)	Lf1	p1 (±0.02)	M2	dp1
1486-CP125.06501	28	13	6	6	22	M 6x1	42
1486-CP125.09001	42	15	8	8	30	M 8x1.25	60
1486-CP125.12001	55	19	10	11	43	M10x1.5	80
1486-CP125.16001	63	25	12	13	60	M12x1.75	110



Stiftdurchmesser
Pin Dimensions

Referenz-Nr. Order No.	Durchmesser Diameter
1486-CP125.06501	Ø 6h6
1486-CP125.09001	Ø 8h6
1486-CP125.12001	Ø 10h6
1486-CP125.16001	Ø 12h6